

Bill of Material:

- 1 1/8" x 1 1/4" x 20 1/4" flat metal.
 1 6" x 15 1/4" x 18-20 gauge s
- 1 6" x 15 1/4" x 18-20 gauge sheet metal.

Construction Procedure:

- Cut sheet metal to size and shape by rolling or shaping around some round object.
- Cut 1/8" x 1 1/2" x 20 1/4" flat metal and round one end to 1/8" radius. Locate hanger holes and locate with center punch. Drill with 3/16" bit and 1/2" bit and cut out remaining metal with chisel, file or saw. Dress up hanger holes with file.
- Bend flat metal as shown.
- Bronze weld or rivet as indicated