Construction Procedure:

1. Cut 1" x 3" pipe
2. 1" x 6" black pipe for handles
3. 1/4" x 28" black pipe

Bill of Material:

4. Paint with rust inhibiting paint and finish with
   enamel paint.
2. Cut handles to set at an angle and weld in place.
1. Weld both ends solid.
   Weld plug and solid which receives the "4" pipe.

Plan Number - 801
Drawn & Traced by - B.W.
Used - Courtesy - C. Weston
Date - 16 March 1966
Scale - 1/8 = 1"