

- INSTRUCTIONS:**
- Step 1** Cut out materials.  
 1 - 2" x .188 Sq. Tubing @ 8-1/2" (cut both ends @25°)  
 1 - 3/4" x 2-1/2" Flat @ 8"  
 1 - 5/8" Round Stock @ 5"
- Step 2** Mark and drill holes.  
 5/8" hole in the tubing centered and 3" from end.  
 1" hole in the flat stock centered and 1-1/2" from end.  
 5/32" hole in round stock centered and 1/2" from end.  
 Round the end of the flat stock with the cutting torch. Grind smooth.
- Step 3** Bend flat stock to a 65° angle as indicated.
- Step 4** Weld together.
- Step 5** Bend pin (45°) as indicated and round ends on the grinder.
- Step 6** Sandblast & paint.
- Step 7**

