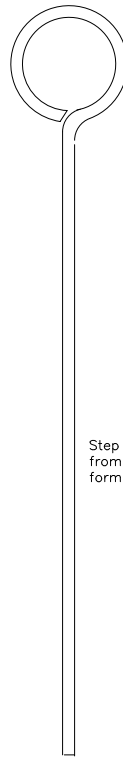
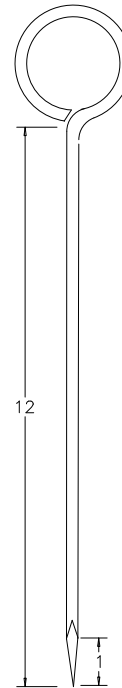


Step 1: Bend a right angle



Step 2: Bend backward
from initial bend to
form the eye of the pin



Step 3: Trim pin shaft to 11
1/2" then form a 1" long
square point to a final shaft
length of 12"

Chaining Pin
Drawn by: M. Spiess
8/17/2002
Scale: 1"=3"